

תשתיות אנרגיה בע"מ

שנאים עבור מתקנים קמד חיפה/חדרה

Standard Specification for two Oil Immersed sealed Type Power Transformer 630kVA

P0	22/07/2024	FOR APPROVAL		
Rev.	Date		BY	
		Description	Approved	



Table of Content

1. SCOPE.....3

2. APPLICABLE CODES AND STANDARDS4

3. ENVIRONMENTAL AND GRID CONDITIONS5

4. TECHNICAL SPECIFICATION5

5. DOCUMENTATION9

6. WARRANTY10

7. TESTS10

1. **SCOPE**

1.1 **General**

This specification covers the design, manufacture, painting, test, and the supply of two oil immersed sealed power transformer 22/xxkV one 630kVA for KAMAD HAIFA and one 630 kVA for KAMAD HADERA. While xxkV is compatible with Power Conversion System (PCS) AC voltage output and up to 1kV.

In addition, for each tender, a Data Sheet and Bill of materials (BOM) will be issued.

1.2 **Quote Conditions**

Installation Site KAMAD HAIFA/ HADERA plant Israel.

1.3 **Transport and Erection**

The vendor shall be responsible for the transportation of the transformers to the final installation location at **KAMAD HAIFA/HADERA site** (Israel), this includes all loading, unloading, coordinating local law authorities during land transportation (if needed).

2. APPLICABLE CODES AND STANDARDS

The following documents form part of this specification, according to their latest published issue.

All aspects, tests etc., not covered by the IEC publications shall be executed according to the latest published issue of the official or otherwise approved standards of the manufacturer's country.

No.	Title
IEC 60050	International Electro technical vocabulary
IEC 60076-1 (2004-04)	Power transformers General
IEC 60076-1 (am1)	Power transformers General
IEC 60076-2 (1993-04)	Power transformers Temperature rise
IEC 60076-3 (2000-03)	Power transformers Insulation levels dielectric tests and external clearances in air
IEC 60076-4 (2002-06)	Power transformers Lightning impulse and switching-impulse testing
IEC 60076-5 (2006-02)	Power transformers ability to withstand short circuits
IEC 60076-7 (2005-12)	Power transformers Loading guide for oil immersed transformers
IEC 60076-8 (1997-11)	Power transformers application guide
IEC 60076-10	Power transformers Determination of sound levels
IEC 60076-10-1	Power transformers Determination of sound levels
IS 50464	Distribution transformer Requirements for energy efficiency and labeling

3. ENVIRONMENTAL AND GRID CONDITIONS

Environmental conditions

Temperature 0⁰C to 45⁰C the ambient temperature shall be considered for design as 45⁰C.

Humidity max 95%

Altitude less than 100 m.

Location:..... Outdoor.

4. TECHNICAL SPECIFICATION

The terminology used in this section is, in general, according to IEC Publications 60076. The term “guaranteed” used in this Specification in connection with specified quantities means that the magnitude of the quantity to which it is applied shall be subjected to the tolerances given in IEC Publication 60076.

4.1 Transformer Data

- 4.1.1 Rated Power (ONAN) See Data Sheet
- 4.1.2 Number of phases..... 3
- 4.1.3 Rated frequency..... 50Hz
- 4.1.4 Rated primary voltage..... 22KV
- 4.1.5 Impulse withstand voltage..... 125KV respective.
- 4.1.6 One-minute power frequency test..... 50KV R.M.S.
- 4.1.7 Rated secondary voltage between any two phases and neutral (when transformer is not loaded)..... According to PCS AC voltage output
- 4.1.8 No. of secondary bushings..... 4
- 4.1.9 Rated current of phase bushing..... 400A(elastimold)
- 4.1.10 Rated current of neutral bushing.... 400A (elastimold)
- 4.1.11 Cooling ONAN
- 4.1.12 Connection vector group Dyn-11
- 4.1.13 Guaranteed impedance voltage (short circuit impedance)6%

4.1.14 H.V. and L.V. winding material.....Copper or Aluminum

4.1.15 Maximum top oil temperature rise55°K

4.1.16 Maximum winding temperature rise60°K
(measured by resistance)

4.1.17 Nameplateas per IEC standard
60076 and IS 5484

4.1.18 Off load tap changer onH.V. side

No. of Taps..5

- Voltage range $\pm 2 \times 2.5\%$

4.1.19 Losses: Tolerance.....5%

- Maximum No load losses (PO).....

AO (1450W)

- Maximum load losses (Pe).....

AK (15000W)

4.1.20 Ability to withstand short circuit.

The transformer shall be designed and constructed to withstand the thermal and dynamic effects of external short circuits according to IEC Publication.

4.1.21 Max noise level..... 60 db (A)

4.1.22 Oil EDHELL DIALA Ax or NYNAS Nitro
10GBx, or equivalent approved by Israel Electric Corporation.

4.2 **Construction**

4.2.1 The transformer shall be an oil immersed hermetically sealed natural air cooled (ONAN), suitable for outdoor installation. The tank shall be fabricated from cold rolled steel (CRS) sheets folded and welded complete. The top cover shall be sealed and bolted.

The transformer shall be sealed.

4.3 **Transformer Auxiliaries, Accessories and Components**

4.3.1 Insulation class: 24/1.1

4.3.2 Insulation level:

- 1.2/50 us: 125kV
- 50Hz, 1min: 50kV

4.3.3 Bushing:

- Secondary Terminals connection shall be outdoor elastimold type 400A screw type totally insulated elbow connectors..
- The high voltage terminals' connection shall be outdoor elastimold type, 250A screw type totally insulated elbow connectors.

4.3.4 Oil Filling Cap

Transformer shall be provided with oil filling cap.

4.3.5 Drainage of the Transformer Tank

There shall be an opening at the bottom of the tank for removing oil, by means of a ¾” spherical high-quality tap.

4.3.6 Pressure Relief Device

The transformer shall be equipped with a pressure relief device. The pressure relief device shall be for 0.3 Atm. with a diameter opening in the transformer’s lid of 68 mm. The device shall meet the relevant IEC requirements.

4.3.7 Protection

The transformer shall be equipped with a DGPT protection device.

4.3.8 The transformer shall be equipped with a stainless-steel nameplate showing the wiring diagram and giving all data according to IEC standard 60076.

4.3.9 Transformer shall be provided with lifting lugs.

4.3.10 Transformer shall be provided with castor wheels.

4.3.11 Two earthing screws with M12 Thread shall be welded to the Transformer, one on the base and one on the cover.

4.4 **Painting**

4.4.1 The painting of the transformer tank and other steel parts will be in accordance with Manufacturer's standard procedures for tropical corrosive atmosphere, as approved by Purchaser.

The colour of the topcoat shall be medium grey.

4.4.2 The minimum requirements are the following:

4.4.2.1 Cleaning by sand blasting to "near white metal" (prior to assembly/welding).

4.4.2.2 Phosphatizing.

4.4.3 Coating procedures:

4.4.3.1 Exterior surfaces

- Base coat: Two coats of epoxy-based primer
Thickness of dry film: at least 80 microns
- Top coat: Epoxy based glossy finish coating
Thickness of dry film: 40 microns
- Total thickness of the coating system: at least 120 microns

4.4.3.2 Interior surfaces

Oil resistant varnish coating Thickness of dry film at least:
20 microns

Remarks

Field repairs with commercially available epoxy enamels shall be feasible.

5. DOCUMENTATION

- 5.1 Vendor shall provide with the bid the following documents and information in three copies + reproducible.
 - 5.1.1 Customer's Data Sheet.
 - 5.1.2 Detailed dimension drawings specifying also weights.
 - 5.1.3 Technical catalogue.
 - 5.1.4 Type test report (see paragraph 7).
 - 5.1.5 No load, full load and the total losses corrected to 75⁰C.
 - 5.1.6 Noise level according to the latest IEC recommended methods of measurement.
 - 5.1.7 Information about manufacturer's experience and list of similar transformers installed in Israel.
 - 5.1.8 Summary of data.
 - 5.1.9 Best delivery time.

- 5.2 Three weeks after award of order the contractor shall supply the following:
 - 5.2.1 Final dimension drawings and weights.
 - 5.2.2 Certified data sheet.
 - 5.2.3 Civil guide
 - 5.2.4 Sub-vendor list
 - 5.2.5 Catalogues and instruction books.

- 5.3 Vendor shall supply copies of routine test when accomplished and before shipping.

6. WARRANTY

Three years warranty of satisfactory performance under normal utilization conditions from date of first operation or two years from date of delivery to site shall be included in the price of each transformer.

During the warranty period any request of assistance shall be dealt with within 24 hours. Repairs shall be made as far as possible on the spot with any other repair being carried out in the Manufacturer's repair station in Israel in reasonable time and to full Purchaser's satisfaction.

Transport of the transformer to and from the repair station shall be at the Manufacturer's expense.

7. TESTS

7.1 The transformer shall be subjected to routine tests as per IEC 60076 at the Manufacturer's works.

7.2 The Manufacturer shall submit with the bid a copy of the type test performed on an identical transformer as per I.E.C 60076 by an internationally recognized laboratory.

Has the type test report not been submitted with the bid, one of the transformers shall be subject to a full type test on manufacturer's expense.